



Job Title:	EH&S Manager	Job Category:	
Department/Group:	EHS	Salary Range:	\$100,000-\$135,000
Location:	Sauget IL	Travel Required:	10%
Grade/Level:		Position Type:	
Classification	Exempt	Reports to	Plant Manager

Summary

The role involves ensuring compliance with regulatory standards and company policies. The ideal candidate should possess a solid background in compliance, quality management, and understanding of regulatory requirements, and be committed to upholding the company's policies, goals, and objectives.

Essential Job Functions

- Oversee the 24-hour operations of the ethanol plant, with respect to Quality Assurance, EHS, Employee Training and Compliance
- Champion a culture of "Safety First" and "Right The First Time"
- Participates in setting objectives, plan development and performance review of plant performance, as a member of the Plant Leadership Team
- Manage plant QA/QC, Safety, Environmental Control, Agency Reporting and Permits Programs
- Initiate and implement plant QA/QC program based on best practice in the ethanol industry
- Monitor use and inventories of laboratory chemicals and supplies. Initiate re-ordering when necessary
- Maintain and calibrate laboratory equipment
- Prepare reports, analyze data and make recommendations for improving operation or solving process related problems
- Responsible for 24-hour operation and expected to respond to developing conditions and crisis situations when necessary
- Supervise QA laboratory technicians
- Ensure that technicians are adequately trained, equipped and motivated, so that Quality, EHS and compliance programs can be accomplished in a safe, timely and cost-effective manner
- Communicate regularly with all technicians, both individually and as a group, to ensure consistent implementation of the program
- Maintain and update operating and training manuals for the QA laboratory
- Ensure that all technicians are trained on the most updated version of the operating procedures
- Maintain a high level of customer service and friendly atmosphere



- Review the operation of the plant constantly to monitor production and quality, to anticipate solve problems in a timely manner, and to identify opportunities for improvement
- Initiate and carry out projects that improve efficiency and/or reduce operating costs.
- Maintain adequate records on a daily, weekly and monthly basis, of key QA/QC variables
- Maintain safety, health and environmental policies and procedures
- Ensure city, county, state, and federal regulations are met at all times
- Collaborate with internal stakeholders to address compliance issues and implement corrective actions effectively

Qualifications

- Bachelor's degree in a related field preferred
- Proven experience in compliance, quality management, or a related role
- Familiarity with regulatory reporting requirements
- Strong project management skills
- Knowledge of quality assurance principles and practices
- Experience with quality audits and implementing quality management systems is a plus

Physical Requirements

- This position is largely self-directed and requires an understanding of company policy, procedures, and values.
- Must be able to manage confined space entry, climb ladders and steps and work at elevations of 175 feet. and lift a minimum of 50 lbs
- Must be able to adapt to outside work environments which could include cold, heat, wind, rain, snow and slippery surfaces
- The employee will frequently encounter dusty conditions, high noise levels, and regular exposure to chemicals used in the process
- This position regularly involves working in close proximity to moving mechanical parts.

This job description is intended to describe the general nature and level of work performed. It does not include all responsibilities and skills required of the job and may be changed at any time. All responsibilities must be completed in compliance with all safety protocols, policies, procedures and consistent with the spirit and philosophy of the company.

Job Title:		Job Category:	
Reviewed By:		Date:	
Approved By:		Date:	



Last Updated By:		Date:	
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